

# Technical Information

October 2007

**PRODUCT FOR PROFESSIONAL USE ONLY**

## MASTER SPRAY PRIMER 1 K

### PRODUCT DESCRIPTION

Top quality quick-drying filler, instead to lacquered coversine and ancoversine to wood, metal, aluminums, glass, stone and equal type of plastic surface. It has very good for wet and dry grinding. Good for all type of varnish system. (1 k clear coat, 2k clear coat, nitrocellulose resin, acryl resin).

### PHYSICAL AND CHEMICAL PROPERTIES

Color: grey  
Glass grade: matt  
Capacitance: 500ml  
Capacity: 1,5 ÷ 2,0 m<sup>2</sup>  
Dry period at room temperature:  
-dust dry: after 5 ÷ 10 minutes  
- not adhesive - 10 ÷ 20 minutach  
- ready to use – 2 hours  
Temperate resistance in 110°C

### CONTENT OF VOLATILE MATTER

VOC (Volatile Organic Compound) =723 [g/l].

This product satisfies requirements of the European Union Directive (2004/42/WE), which for this product category (B/5) gives the limit value of content of volatile matter at the level of 840 [g/l] of the ready-for-use product.

### SUBSTRATE AND PREPARING THE SURFACE

Spray can be apply on coversine and ancoversine to wood, metal, aluminums, glass, stone and equal type of plastic surface. First clear the surface carefully, dry and degrease. Old clear coat and rust, must be remove before grind off, face should be covering by filler. On plastic it is recommended to hold it at temperature of 50°C, with is useful to remove silicon from surface.

### APPLICATION

Best use temperature 15÷25 °C  
Shake before using for 2 minutes and try it on cardboard.  
During lacquering hold aerosol in 25÷30 cm distance for metal surface.  
Apply spray thin layer interval 5÷10minutes.

After use clean aerosol's outlets – hold down aerosol's valve, push the bottom and release contents for 5 min.

For best results put layer of acryl filer coat at the end.

### **STORAGE**

Store the product components in a sealed container, in dry and cool places, away from fire and heat sources, as well as direct sunlight.

Caution: To maintain safety, always follow the instructions given in the Safety Data Sheet for the given product.

### **WARRANTY PERIOD**

Master spray filler 1 k– 12 months from the production date

All information are based upon the precise laboratory studies and many years of experience. The good market position does not release us from the constant supervision of our products quality. However we are not responsible for the final effects of the improper storage or application of our products, as well as for work inconsistent with the good craft practices.

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All information is based on thoroughly made laboratory tests and long-year experience. Our strong market position however do not excuses us from the duty of continuous quality control of our products. But we cannot be held responsible for final effects of our products in case they are improperly stored or used at variance with the art of best workmanship.

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