

Technical Information

March 2008

PRODUCT FOR PROFESSIONAL USE ONLY

INTER TROTON QUICK-DRYING WINDSCREEN PANE FAST

PRODUCT DESCRIPTION

Unary, stick polyurethane sealing mass, hardening in moisture effect. Thanks that product change consistence form past to elastomer annulus with extremely tensile strength and ageing resistance. Insert with large outlet allow for use in low temperatures. Recommended for glass and metallic panel.

PHYSICAL AND CHEMICAL PROPERTIES

Color: black
Specific gravity: 1,21 kg/l in 20°C temperature
Adhesion time*: 20 min
Hardening time: 4 mm after 24 hours
Fullering at collapse (ISO 8339): >600%
Capability of riding with airbag: >4h
Capability of riding with out airbag: >2 h
Packaging: insert with large outlet 310 ml

* in temperature 23°C and in relative humidity 50%

CONTENT OF VOLATILE MATTER

VOC =90 [g/l].

This product satisfies requirements of the European Union Directive (2004/42/WE), which for this product category (B/5) gives the limit value of content of volatile matter at the level of 840 [g/l] of the ready-for-use product.

SUBSTRATE AND PREPARING THE SURFACE

Surface need to be clean, dry, freely of dust, fat and other pollutions, harmful for bond. Clear surface new windshield wiper and windshield margin with degreasing agent without silicone. Put thin and level layer of U-primer filler for glass/sinter windshield. Leaves till dry.

APPLICATION

When filler is dry, polyurethane mass can be apply manually or use handgun pneumatic. Do not use in temperature below 5°C. In chilly days put insert in temperature above 20°C. Binder shape is suited by nozzle. Put on one layer of polyurethane mass on glass, next layer can be put after achieved dusty dry. do not apply on silicon, attendance silicon hardener or on hybrid sealing mass.

Before hardening clean using xylene, butanone, or acetone. After hardening mechanic cleaning is required.

Caution: To maintain safety, always follow the instructions given in the Safety Data Sheet for the given product.

STORAGE

Store the product components in a sealed container, in dry and cool places (5÷25), away from fire and heat sources, as well as direct sunlight.

WARRANTY PERIOD

Inter Troron [Quick-Drying Windscreen Pane Fast](#) –9 months from the production date

All information is based on thoroughly made laboratory tests and long-year experience. Our strong market position however do not excuses us from the duty of continuous quality control of our products. But we cannot be held responsible for final effects of our products in case they are improperly stored or used at variance with the art of best workmanship.

TROTON sp. z o.o. Zabrowo.