

# Technical information

May 2008

**THE PRODUCT IS SUITABLE FOR  
PROFESSIONAL USE ONLY**

## **2 in 1 ANTI GRAVEL COATING AND SEAM SEALANT IN ONE**

### **PRODUCT DESCRIPTION**

Product designed for protecting of car body (bumpers, side shields, chassis) from gravel and rust, as well as for connections sealing (welds, grooves and folds) with use of spray gun.. Sealing compound has also sound damping abilities for sounds generated in wheels cover and chassis, it is based upon rubbers and resins. After drying it is suitable for covering with all conventional paint systems.

### **PHYSICAL AND CHEMICAL PROPERTIES**

Colour:	black, grey
Volume:	1l
Yield for 1l:	circa. . 0,7 kg/m <sup>2</sup> przy 600 µm wet layers
Viscosity by Brookfield*:	24 – 26 Pas (spindle 6/V20)
Density:	1,21 – 1,25 kg/l
Temperature resistance:	-25 do 80°C
In touch dry:	30 - 60 minutes in 700 µm wet layers
Fully dry:	180 – 240 minutes in 700 µm wet layers
* in temperature 20°C and humidity 65%	

### **VOLATILE COMPONENTS CONTENT**

VOC = 560 [g/l].

The product fulfils the requirements of the European Directive (2004/42/WE), which defines the volatile components content for that products category (cat. B/5) at the level of 840[g/l] for the ready product.

### **SUBSTRATE AND SURFACE PREPARATION**

#### **Anti-gravel coating:**

- Covered surface must be clean, dry, dedusted, degreased and derusted.
- Shake container before use.
- Sealing compound 2 in 1 should be applied with air gun under pressure of 3-6 bar.
- Optimum spraying distance is approximately 30 cm.
- To achieve thinner coatings wait, until previously applied layers become dry.
- Product may be applied without effects of dusting, web and dropping.
- Clean dirty surfaces and equipment with solvents.

- Depending on coating thickness, after approximately 60 – 90 minutes sealing compound may be covered with all conventional acrylic products in system 2K.

**Connections sealing:**

- Covered surface must be clean, dry, dedusted, degreased and derusted.
- Shake container before use.
- Sealing compound 2 in 1 should be applied with air gun under pressure of 2-4 bar.
- Optimum spraying distance is approximately 1 – 2 cm.
- To achieve thinner coatings wait, until previously applied layers become dry.
- Product may be applied without effects of dusting, web and dropping.
- Clean dirty surfaces and equipment with solvents.
- Depending on coating thickness, after approximately 3 hours sealing compound may be covered with all conventional acrylic products in system 2K.

Caution: To maintain safety, always follow the instructions given in the Safety Data Sheet for the given product.

**STORAGE**

Store the product components in a sealed container, in dry and cool places, away from fire and heat sources, as well as direct sunlight. Suggest store temperature 10 to 30 °C.

**WARRANTY PERIOD**

Inter Troton Anti Gravel UBS 2in1-24 months from the production date

All the information is given to the best of our up-to-date knowledge. We take, however, no responsibility for results due to unproper usage of our products or unskilful work.

Troton sp.z o.o. Zabrowo